

**ANALYTICAL METHOD VALIDATION COMMITTEE FOR NON  
PHARMACOPOEIAL PRODUCT  
DEPARTMENT OF DRUG ADMINISTRATION  
National Medicines Laboratory**

## **Empagliflozin Tablets**

**Analytical Profile No.:** EMPA075/076/AP044

Empagliflozin Tablet contains 90% to 110% of empagliflozin of stated amount.

### **1. Identification:**

In the assay, the principle peak in the chromatogram obtained with the sample solution should correspond to the peak in the chromatogram obtained with the reference standard solution of Empagliflozin.

### **2. Dissolution:**

#### **2.1 Dissolution Parameters**

**Apparatus:** Paddle

**Medium:** 900ml of pH 6.8 phosphate buffer

**Speed and Time:** 75rpm for 45min

**2.2 Chromatographic system:** same as assay

**2.3 Mobile Phase:** same as assay

**Buffer:** 0.01M Potassium Dihydrogen Phosphate buffer, pH4.0

#### **2.4 Test Solution:**

Withdraw a suitable volume of the sample after 45 minutes. Dilute the filtrate, if necessary, with the dissolution medium. Filter the final solution through 0.2 µm membrane filter.

#### **2.4 Standard Solution:**

Weigh accurately about 25 mg Empagliflozin WS in 100 ml volumetric flask. Add 5 ml methanol, sonicate for 2 min to dissolve and make up the volume to 100 ml with dissolution medium. Further dilute 2 ml of this solution to 50 ml with dissolution medium. Filter the final solution through 0.2 µm membrane filter.

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**2.5 Procedure:**

Proceed the process as described in assay method and obtain the respective chromatograms. Measure the peak responses and calculate the % release of the drug.

**2.6 Limit:**

D.NLT 75% of the stated amount

**3.0 Uniformity of Content (if required):**

**3.1 Chromatographic condition:** same as assay

**3.2 Procedure:**

Weigh 10 tablets individually and put each in volumetric flask. Proceed the process as described in assay method except for test solution.

**3.3 Test Solution:**

Place a tablet in a 50ml volumetric flask, add 30ml of diluents, sonicate for 15 minutes. Cool and make up the volume to 50ml with diluents. Filter it through 0.2 µm membrane filter.

**4. Assay:**

**4.1 Chromatographic system:**

**Column:** C18, 150\*4.6 mm, 5 µm

**Flow rate:** 1.5 ml/min

**Wavelength:** 227nm

**Injection volume:** 20 µl

**Column Temperature:** 30°C

**Detector:** UV

**Solvent Mixture** Equal volume of water and methanol

**Mobile Phase:** Methanol: Buffer (50:50)

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**4.2 Standard Solution:**

Weigh accurately about 25 mg Empagliflozin WS in 100 ml volumetric flask. Add about 70 ml of diluents and sonicate for about 10 minutes to dissolve and make up the volume to 100 ml with same solvent. Filter the solution through 0.2 µm membrane filter.

**4.3 Test Solution:**

Weigh individually 20 tablets & crush the tablet into fine powder. Weigh a quantity of powder equivalent to 25 mg of Empagliflozin in 100 ml volumetric flask, add 70 ml of diluents, sonicate to dissolve with intermittent shaking and make volume to 100 ml with same solvent. Filter the final solution through 0.2 µm membrane filter.

**4.4 Procedure:** Inject the reference solution five/six times and sample solutions. The test is not valid unless the column efficiency is not less than 2000 theoretical plates, tailing factor is not more than 2.0 and the relative standard deviation for replicate injections is not more than 2.0%. Measure the peak responses. Calculate the content of Empagliflozin per tablet.

**4.5 Other Tests:** As per pharmacopoeial requirement.